

# Work Order ID 91742

October-17-12 9:08:18 AM

\*91742\*

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Item ID: D2972

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Bushing

Start Date: 10/17/12 Start Qty: 20.00

\*20\*

Cust Item ID:

Required Date: 10/19/12 Req'd Qty: 20.00

\*20\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2972

Rev A1

100

0.00

\*100\*

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

12/10/18

20

0

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

12/10/18

20

0

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control

DAS  
14  
2-89

12/10/18

20

0

**\*91742\***

October-17-12 9:08:18 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

\*20\*

**Cust Item ID:**

**Start Date:** 10/17/12      **Start Qty:** 20.00

**Required Date:** 10/19/12      **Req'd Qty:** 20.00

\*20\*

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Insp.  
Stamp**

0.00

**\*130\***

### Packaging

### Packaging

## Memo

PACH

0.00

57022

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

## Quality Control

## Memo

0.00

12/10/22 *JA*

21/2/02

# Picklist Print

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Work Order ID: 91742

Parent Item: D2972

Parent Item Name: Bushing

Start Date: 10/17/12

Required Date: 10/19/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A00.05.18New IssueEC  
IPP Rev:B Now Made In-House 07-07-19 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000 303 Round Bar 1.00		Purchased	No				f	59.7455		2.568' 2		12/10/18	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT028		59.74545789							
				120866		0.7							
				121070		3.31515789							
				121282		0.45							
				121728		1.517							
				122386		29.43			2.568				
				123294		24.3333							

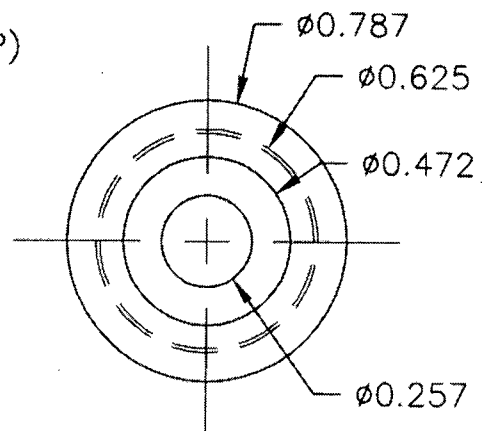
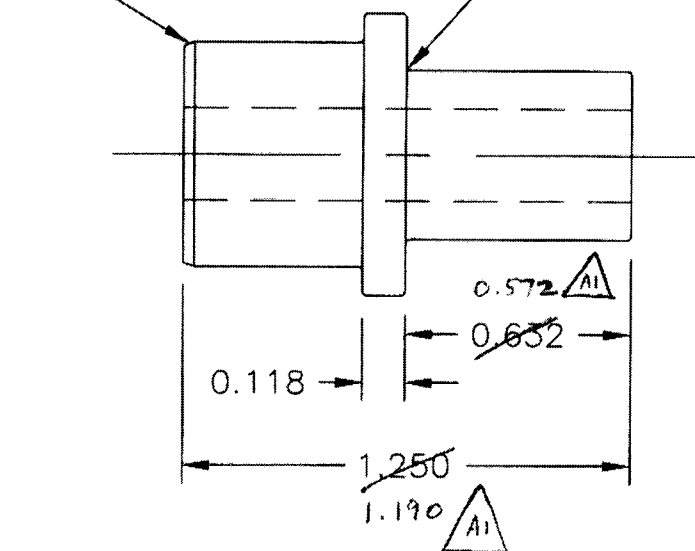


DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED #	APPROVED #	DRAWING NO. D2972	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE BUSHING	SCALE 2:1
A	00.03.13	NEW ISSUE	

RELEASED  
00.05.11 #

0.030 x 20° CHAMFER.

R0.005 TO  
R0.010 (TYP)



*Handwritten note:* 0.0072

MATERIAL: AISI 303 STAINLESS STEEL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
RADIUS ALL INSIDE EDGES 0.005 TO 0.010  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
ALL DIMENSIONS ARE IN INCHES

A1	01.03.12	REDUCE LENGTH OF BUSHING	# CP
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